



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A94-2708-01-01

Job Sheet 171154



Part No: RBE350A94-2708-01-01

Job Qty: 6 ea

Part Name: Slide



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/29/18

Job Tracking No:

Due Date: 2/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE350A94-2708-01 Rev G IPP Rev A 18.01.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		2/8/18	0.00	0.00	Start Up Machining-3		418-2-15
110	CNC Lathe	6 pcs		2/9/18	0.00	3.00	MORI SL-154		JK
120	QC	6 pcs		2/9/18	0.00	0.00	QC2 Machining-4		JK
130	QC	6 pcs		2/9/18	0.00	0.00	QC8 Machining-4		JK 18/02/20
150	Outsource	6 pcs		2/9/18			ATG001-VC Outsource 40		
160	Packaging	6 pcs		2/9/18	0.00	0.00	Packaging2		AT 18/02/26 DAS
170	QC	6 pcs		2/9/18	0.00	0.00	QC6		AT 18/02/26 38
180	Packaging	6 pcs		2/9/18	0.00	0.00	Packaging3-1 GA		MAR 01 2018
190	QC21-SA	6 Ea		2/9/18	0.00	0.00	QC21		21 MAR 17 2018

Part Op 110 - 1-Machine as per DWG. FB 805 FOLIO REV: DWG REV: 24 Debur

Descriptions: 3-Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.

150 - -Issue P/O to ATG: Outsource -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.500	6061-T6 Round Bar 1.50	.1800 ft (.03 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R1.500	0	19	0

5021845

175

Part Specifications

Specifications c



Container No: S042497



Part: RBE350A94-2708-01-01

Serial No/Batch: S042497

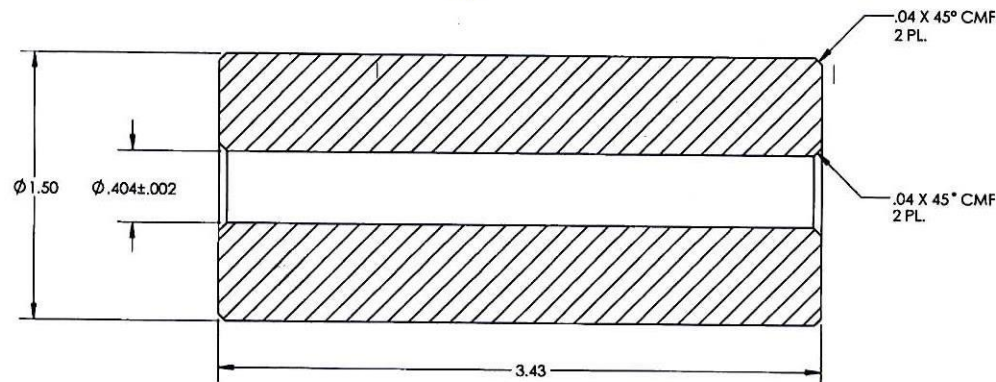
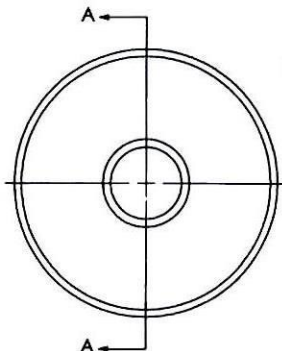
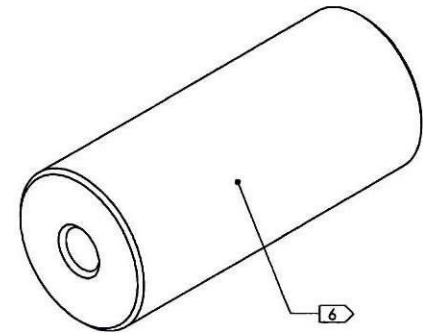
Revision: RBE350A94-2708-01

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
G	DIMENSION .402 CHANGED FOR .404 ± .002. TEMPLATE UPDATED, SECTION VIEW A-A ADDED, S/N & MADE IN USA REMOVED & NOTE 6 ADDED	17-804	01/02/2018	VM	ML

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 171154 ML5
18-01-29



RBE350A94-2708-01-01 SLIDE

SECTION A-A

- NOTES:
- 1) MATERIAL: 6061-T6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: BLACK ANODIZE
 - 4) SPEC: MIL-A-8625F, TYPE II, CLASS II
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: ENGRAVE T/N "RBE350A94-2708-01"

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE SLIDE	
PART NO. RBE350A94-2708-01-01	REV G
TOOL NO. RBE350A94-2708-01	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 01/02/2018	TOLERANCES: XXX ± .005
DRAWN BY: VM 01/02/2018	XX ± .01
CHECKED BY: VM 01/02/2018	X ± .1
MFG REVIEW BY: DD 01/03/2018	FRACTIONS ± 1/8
APPROVED BY: ML 01/08/2018	ANGLES ± .5°
SCALE: NTS	SURFACE ROUGHNESS
SHEET 2 OF 4	
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DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																		
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause			FAULT CATEGORY		
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐



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PURCHASE ORDER PO039091

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
			Anodize as per Dwg 647.7800 Rev. A 2- PRIME AS PER DWG 648.7800 Rev. A							
8	170489	650.9201	Eyelet Bracket Assembly Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 650.9200	Firmed	3/1/18	16 pcs	0 pcs	16 pcs	\$8.05/pcs	\$128.80
9	170613	RBE350A94-3700-C-07	Top -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE350A94-3700-C-07 Rev 6 -Certificate of Conformity is required	Firmed	3/1/18	18 pcs	0 pcs	18 pcs	\$5.15/pcs	\$92.70
							✓ 18 x AT 18/02/28			
10	170593	RBE703A95-0505-00-1	Quill -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE703A95-0505-00-1 Rev. 9 -Certificate of Conformity is required	Firmed	3/1/18	19 pcs	0 pcs	19 pcs	\$5.15/pcs	\$97.85
							✓ 19 x AT 18/02/28			
11	171154	RBE350A94-2708-01-01	Slide -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant As per Dwg RBE350A94-2708-01-01 Rev. G -Certificate of Conformity is required	Firmed	3/1/18	6 pcs	0 pcs	6 pcs	\$6.25/pcs	\$37.50
							6 x AT 18/02/28			
12	171014	RBW6405G02131-3G-3	Bell -Issue P/O to ATG: - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 Water seal - Certificate of Conformity is required	Firmed	3/1/18	2 pcs	0 pcs	2 pcs	\$6.25/pcs	\$12.50
13	170432	RBT18538-3	Right Seat Brace -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is	Firmed	3/1/18	6 pcs	0 pcs	6 pcs	\$6.25/pcs	\$37.50
							6 x AT 18/02/28			



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914683

Date: 28-Feb-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
19 ea	Part: RBE703A95-0505-00-1 Rev: 9 Quill Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 22586 PO: PO039091 Line: 10		
6 ea	Part: RBE350A94-2708-01-01 Rev: G Slide Anodize per MIL-A-8625F, Type II, Class 2, Black .0004-.0010" (.4 - 1 mils). Water Sealant Job: 22587 PO: PO039091 Line: 11		
4 ea	Part: RB1741145 Rev: 1 Indicator Test Element Anodize per MIL-A-8625F, Type II, Class 2, Red .0004-.0010" (.4 - 1 mils). Water Sealant Job: 22591 PO: PO039091 Line: 15		
18 ea	Part: RBE350A94-3700-C-07 Rev: 6 Top Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 22585 PO: PO039091 Line: 9		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: 28/2/18 Certified Signature: Yves Richard Receiver Signature: _____ Made in Canada.			



A.T.G. Industries Inc.
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Canada

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Pack List

Number: 914683

Date: 28-Feb-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.		
	Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.		